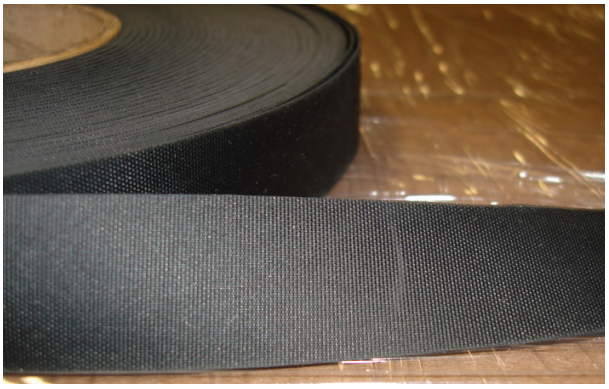
AQUA TAPE

SI TECH art. No. **61370-25 (coil),** 61371-25 (by meter)

RECOMMENDATIONS FOR GLUING



Wash the surface with appropriate solvent (stated by the glue manufacturer) **before** applying **any** glue.

Use Neoprene or PU glue

Apply glue on the **textured** side
The textured impression/pattern supports a physical bond and ensures better grip.

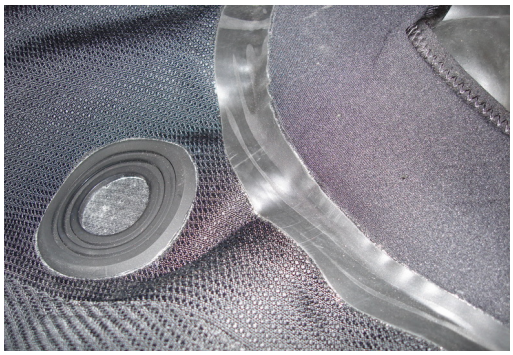


Apply glue on smooth side only when making joints and crossovers
(The pattern is faint or not visible)



Before applying **any** glue on the **smooth** side:

Buff material and clean thoroughly with appropriate solvent (stated by the suit manufacturer).



General gluing recommendations.

To achieve best **saturation and bonding** in any material the first, and possibly the second, coat of glue must be diluted/made thinner with solvent.
(About 65% glue and 35% solvent OR Follow the glue manufacturer's recommendations).

The thinner the first layer(s) - the better the saturation. Apply 1 to 2 thin coats (mixed with hardener, if recommended by glue manufacturer) followed by 1 further thick (undiluted) coat (mixed with hardener, if recommended by glue manufacturer) making sure that all seams and joints are well covered.
Allow each coat to dry well. Then apply 1 final thick (undiluted) coat (mixed with hardener, if recommended by glue manufacturer) to both the precoated fabric and the rubber tape and allow to dry until it is "tacky". Then press glued surfaces of the fabric and the rubber tape together, and firmly press together with a roller.

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